



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4703-041 STL X4

D4703-043
Job Sheet 177202



Part No: D4703-043

Job Qty: 8 ea 16 ea

Part Name: Lock Pin Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	8 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Machining-3		SBL 18/07/03
100	Bandsaw	8 pcs	6/22/18	6/22/18	0.00	0.00	Bandsaw1		SBL 18/03/03
110	CNC Vertical Machining	8 pcs	6/22/18	6/22/18	0.61	4.23	HAAS1-5		SBL 18/07/03
120	QC	8 pcs	6/22/18	6/22/18	0.00	0.00	QC2 Machining-3		SBL 18/07/03
130	QC	8 pcs	6/22/18	6/22/18	0.00	0.00	QC8 Machining-3		7-2 18/07/04
132	Outsource	8 pcs	6/22/18	6/22/18			ATG001-VC	5	ET 18-7-4
134	Packaging	8 pcs	6/22/18	6/22/18	0.00	0.00	Packaging2		mid 18.07.11
136	QC	8 pcs	6/22/18	6/22/18	0.00	0.00	QC6		38
137	Small Fab	8 pcs	6/22/18	6/22/18	0.00	0.67	Small Fab-7		9-89 DAS
138	QC	8 pcs	6/22/18	6/22/18	0.00	0.00	QC5		38
140	Packaging	8 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-2	57/110 JUL 24 2018	9-89 DAS
150	QC21-SA	8 Ea	6/22/18	6/22/18	0.00	0.00	QC21	21 JUL 24 2018	9-89 DAS

Part Op 100 - -Cut blanks to 2.6"

Descriptions: 110 - 1-Machine as per folio FB d4703-1 FOLIO REV: AA DWG REV: B 2-Deburr

132 - Issue P/O to ATG: P0000384 HARD ANODIZE COLOR BLACK, As Per Dwg D4703

137 - Assemble as per DWG sheet 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.000	6061-T6 Bar .750 X 1.00	1.7600 ft (.22 ea)	90-Start up Operation	5008 422
MS21209-F415	Heli-Coil	8 Ea (1 ea)	137-Small Fab	FM137951.84 9K 5065333 7K

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X01.000	2	42	0
137-Small Fab	MS21209-F415	8	61	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		☐ Rework	☐ Skid-tube	☐ Cross tube	☐ Water Jet
NCR No. _____				☐ Prod. Eng. Coord.	☐ Engineering
Date: _____				☐ Rec/Store/Packaging	☐ Quality
				☐ Supplier	☐ Other
					MRB (QS042) Approval
					Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval

DART AEROSPACE

Container No: S088640

Part: D4703 - 043

Job No: 177202

Serial No/Batch: S088640

Revision: B

Inspector:

Exp Date:

Instructions:

DART AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/03/18

R		Y	
Environment		Power Loss/ Surge	Positioned Wrong
Design		Folio/Program	Outside Dimensions
Doc/Data		Grain	Over/Under tolerance
Equip/Tooling		Weld	Part Incorrect
Handling/Pre		Wrong Stock Pulled	Part Lost/Missing
Material		Out of Sequence	Part Moved
Internal Transport		Off-set	Drawing
Tribal Knowledge		Mislabeled	Finish
LOA		Fit/Function	Misread
Substation		Misaligned/off center	Turning Sequence
Past Expiry Date			
Misidentified			

OTHER :	
Operator	
Offset/Setup	
Supplier	
Training	
Use for Testing	
Poor Information	
Rushing	
Product Improvement	
Process Improvement	
Manufacturing Process	
Past Due	

OTHER :	
Set-up	
BOM/Route	
Broken/Damage/Defect	
Inspection Incomplete/Unqualified	
Contamination	
Countersink	
Cut Too Short	
Instructions Incomplete/Unclear	
Drill Holes	



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040384**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040384
PO Date: 7/3/18
Due Date: 7/17/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171978	646.3010	LH Half Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	-	7/17/18	8 pcs	0 pcs	8 pcs	\$15.75/pcs	\$126.00
2	179148	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	-	7/17/18	8 pcs	0 pcs	8 pcs	\$15.75/pcs	\$126.00
3	177202	D4703-043	Lock Pin Base Issue P/O to ATG: HARD ANODIZE COLOR BLACK, As Per Dwg D4703	Firmed	-	7/17/18	16 pcs	0 pcs	16 pcs	\$9.50/pcs	\$152.00
										Grand Total:	\$404.00

Order Notes

CE.



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915529

Date: 11-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓16 ea	Part: D4703-043 Lock Pin Base Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4 5mils) Job: 23417	Rev: B	Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>11/7/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			